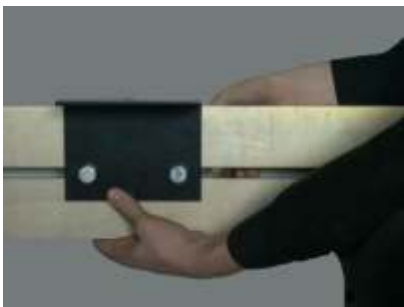




# Tape Head Fixing Instructions

## Step 1

Fit the large guide brackets at the bottom and top of the shaft, ensuring that they are both square and firmly secured.



## Step 2

Fit the bottom and top tape fixing brackets. You will notice that the bracket at the top is dog-legged, whilst the bottom fixing bracket consists of two halves. Ensure that the brackets at the top and bottom of the shaft line up, enabling the tape to be fixed plumb.

## Step 3

Fit the M12 x 80mm bolt through the tape tensioning bracket and then fix to the base of the bracket.



## Step 4

Place a nut, spring and washer near the top of the bolt.

## Step 5

Affix the tape fixing bracket to the tensioning bracket and secure.





## **Step 6**

Clamp the tape into the top bracket, before securing it, by drilling an 8mm clearance hole through the guide and using the 8mm bolt provided. Carefully roll out the tape, before cutting and fixing it to the bottom tensioning bracket.



## **Step 7**

Carefully roll out the tape, before cutting and clamping it at the bottom. Then secure the tape by drilling an 8mm clearance hole through the guide and using the 8mm bolt provided.

## **Step 8**

Once the tape has been tensioned, with no visible kinks, lock the clamping bracket into position with the nut underneath the bracket.

## **Step 9**

Fit the tape head to the lift car, before removing a tape head shoe and fitting the tape between the shoes. Please ensure that the tape is securely fitted between the slots of the shoes, before re-fitting the tape head shoe.



## **Step 10**

Connect as per the wiring diagram or as per your specific requirements.